

## SYNTEKO PRO XC

matt (20), semi-gloss (45), glossy (90)



Synteko Pro XC is one-component water based polyurethane/acrylate co-polymer finish for residential and light commercial use on solid timber floors and parquet. Product is enhanced with ceramic particles.

**AREA OF USE:** for all kind of residential and light commercial areas like apartments, living areas, offices without heavy traffic etc.

### PRODUCT PROPERTIES:

- Very good product performance
- optimal wet time in normal conditions
- excellent levelling
- low VOC, only 47 g/L
- durable surface
- excellent friction
- resistant to moderate scratching, scuffing, household chemicals and liquids
- non-yellowing surface

### COVERAGE:

- 8–11 m<sup>2</sup>/l, depending on tools and wood species.

### TOOLS:

- Applicator with mohair felt, approx. 5 mm pile high, 300-500 mm width
- Roller with synthetic material approx 8-10 mm pile high
- Clean tools with water immediately after use.

### TECHNICAL DATA:

BASE MATERIAL	Waterborne polyurethane/ acrylate co-polymer
SOLIDS CONTENT	ca. 32% (ISO 3251 )
PH	ca. 8,0
VISCOSITY	ca. 22 sec. (ISO 2431 )
DENSITY	ca. 1,05 kg/l
GLOSS (measured at 60°)	<ul style="list-style-type: none"><li>• ca. 20 for matte,</li><li>• ca. 45 for semi-gloss,</li><li>• ca 90 for glossy</li></ul>
DRYING TIME at 20°C /50% RH	<ul style="list-style-type: none"><li>• 1-2 hours first coat</li><li>• 2-4 hours each following coat</li><li>• Final strength after 5 days of curing</li></ul>
STORAGE	Store frost-free. Must be stored between +10°C and +30°C
SELF LIFE	12 months in unopened container from production date (s. package)
PACKAGE SIZE	1L; 5 L

### ATTENTION!

- Waterborne floor finishes must not be covered with solventborne finishes.
- Wood that has been chemically treated or mechanically compressed may not be finished with waterborne finishes. Always test for adhesion first!
- Oily and resinous wood species such as teak should be coated immediately after machine sanding.
- Tape must not be used on waterborne finishes.
- All finishes should be well shaken before use. Do this before vacuuming so that the air mixed into the finish during shaking has a few minutes to escape before use.
- Do not apply more than two coats per day (sealer and/or finish).
- Direct sunlight should be blocked, also avoid too high or low temperature and humidity
- If heated floors are subject to finish, floor heating must be turned off at least 24 hours before coating.
- The finish should be at room temperature when applied. If the finish is too cold, it flows much less freely and also releases air poorly, which can result in brush stroke marks and air bubbles remaining after drying. It takes about seven hours to warm the lacquer from 0°C to 20°C.

### DURING APPLICATION

- The finish should be at room temperature of approx. 23°C.
- Floor temperature must be between 13 and 25°C.
- Floor moisture content must be between 5 and 15%
- Humidity must be 40 – 60 % RH

### BEFORE USING THE FLOOR

- The floor can be used with caution 24 hours after the last coat is applied.
- Furniture can be placed after 24 hours, longer waiting ensures less sensitivity to potential damages during placement.
- Allow the moisture to evaporate and finish to cure for minimum 5 days before laying rugs.
- Do not clean floor with water or detergents during the first month.
- Attach felt pads to the legs of chairs and tables in order to avoid scratching the finish.
- The surface must not be covered with non-porous protective materials.

# SYNTEKO TOP XC

## DIRECTIONS FOR USE



### FLOORS WHERE OLD FINISH MUST BE REMOVED/ NEW BARE WOOD

- Sand the surface back to bare wood, removing any dirt and unevenness. Use grit 100-152 belt, paper or screen
- For the best result, apply Synteko SEALMASTER or SEALER as the first coat on the bare wood (see separate product information).
- After drying, when the surface obtains an even color, light sanding with 120-150 grit screen/paper should take place. Vacuum thoroughly.
- Apply Synteko Pro XC with an applicator or roller.
- Do not apply more than two coats per day (sealer and/or finish).
- One coat of sealer and 2-3 coats of finish are recommended and proven for best result.
- Make the floor surface as even as possible. If the floor is uneven in spots, sand locally to even out these areas.
- In case of need, sanding before last layer of finish is to made with 120-150 grit sandpaper or 120 grit screen, and with the lowest possible roller pressure. If roller pressure is too high, the soft springwood may be compressed. When moisture from the finish affects such softwood, it will raise the grain of the floor by swelling back to its original volume.
- Vacuum and tack the floor always before applying the finish. Do not forget to remove dust on skirtings, windowsills, radiators, etc.

### II RE-FINISHING OF PREVIOUSLY FINISHED FLOORS

#### PREPARATION

- An absolute requirement for re-finish or touching up a previously finished surface is that it is free of grease, polish or similar substances.
- If the floor has been waxed, it should be sanded well down to bare wood prior to finishing.
- If the floor has been treated with polish, an adhesion test must be carried out. First, a small area is coated with finish. After it has dried, scraping the area with the edge of a coin tests the adhesion. If the finish layer loosens, it did not adhere correctly, and complete sanding to bare wood is necessary.
- Before re-finishing clean with Synteko REMOVER
- Then clean with 10% vinegar in 90% water to remove all residues of grease, polishes, etc. and finally wipe the floor with pure water.
- Sand or screen with a 150 grit or finer to obtain a matte surface.
- Vacuum clean thoroughly.

#### FINISHING

- Apply 2-3 coats of Synteko Pro XC. Do not cover the surface until it is completely dried.
- Work gently with the applicator or roller, thus minimizing the amount of air mixed into the finish. When using an applicator, use the "snow plow" method in continuous, steady movements.
- Be careful in corners and other places where finish may be applied in increased amounts. Use a smaller brush in such areas.

#### GENERAL RECOMMENDATION

- If the relative humidity of the air is high and/or the temperature is low, reduce the amount of finish used. If the humidity of the air is low and/or the air temperature is high, increase the amount of finish used. High humidity and/or lower temperature prolongs drying speed.
- Please note, that in case floor temperature is low (especially on ground floors) even in case room temperature is right, drying time may take double from standard conditions (or even longer)
- Always avoid direct sunshine on the floor, which may heat the hardwood resulting in too quick drying.
- When the whole surface has been completed, leave doors ajar. Avoid direct air drafts over the surface of the floor. Normal airflow is sufficient for the drying of the finish.
- If further coats are desired, let the finish dry for 2 to 4 hours and if necessary do the intermediate sanding, use a screen or paper 150 grit, vacuum cleaning and apply the finish as described above.
- Please note that in case sanding paper/screen gets filled with caulky lumps of finish, drying of applied finish layer is not complete. In this case take extra waiting time to continue intermediate sanding.
- However, do not apply more than two coats per day (sealer and/or finish) in order to allow the finish to dry and cure as soon as possible. If the floor has been drying more than 24 hours, intermediate light sanding is necessary.

# SYNTEKO WATERBASED FINISHES CARE AND MAINTENANCE



Surfaces treated with Synteko floor finishes are easy to keep clean. Vacuum cleaning and, if necessary, mopping with a **Synteko SUPER CLEAN 1697** solution and a well wrung cloth is normally sufficient. Marks from rubber heels, shoe polish, lipstick, ink, etc. should be removed immediately with **Synteko REMOVER 1692** or with mineral spirits. Avoid scrubbing with coarse brush or strong detergents.

Periodic use of **Synteko NEWSHINE 1696** in high traffic areas will help to protect the floor. Synteko NEWSHINE can also be used to restore light scratch marks.

## HOW DO I USE SUPER CLEAN 1697?

1. Vacuum or mop the floor to remove any dirt.
2. Prepare Synteko SUPER CLEAN as follows:
  - For normal cleaning, 1 part Synteko SUPER CLEAN to 50 parts water
  - For heavy cleaning, 2–3 parts Synteko SUPER CLEAN to 50 parts water
3. First, pour the water into a bucket. Never pour water directly onto a wood floor.
4. Dip a soft cloth or a sponge mop into the mixture and wring thoroughly before cleaning the floor.
5. Superclean is designed for use also with Spray Mop Kit Synteko SUPER CLEAN is suitable for wet mops and combi-machines.

## HOW DO I USE NEWSHINE 1696?

1. Before applying Synteko NEWSHINE make sure that the floor is clean.
2. Sweep, mop or vacuum the floor.
3. Old soap, grease, polish etc. should be removed by washing with water and Synteko REMOVER.
4. Apply Synteko NEWSHINE in a thin, even layer using a damp mop or a non-flocculent cloth. Usage of Spray Mop Kit is possible.
5. Leave the floor to dry for app. 30 minutes before walking on it.

## HOW DO I USE REMOVER 1692?

1. Vacuum or mop the floor to remove any dirt.
2. Prepare Synteko REMOVER as follows:
  - For normal cleaning, ½ - 1 part Synteko REMOVER to 100 parts water
  - For heavy cleaning, 2–3 parts Synteko REMOVER to 100 parts water
3. Soak a cloth in the mixture; do not pour it directly onto the floor.
4. Wet mop, let the mixture act for a few minutes and then dry mop. Usage of Spray Mop Kit is possible.
5. Further cleaning with 1 part vinegar to 9 parts water is recommended if sanding and recoating is to be done.
6. The floor must be completely dry before screening and recoating.

## HEALTH & SAFETY INFORMATION

FOR PROFESSIONAL USE ONLY! Detailed information and guidance is provided in our MSDS (Material Safety Data Sheet) [www.synteko.com](http://www.synteko.com). The following only represents a selection of important information.

**Note:** EUH208: Contains 1,2-benzisothiazol-3(2H)-one (EC no. 220-120-9). May produce an allergic reaction. EUH210. Do not take internally. Keep out of reach of children. Contains Diethylene glycol monobutyl ether 2,5 – 5 %

EU limit value for this product (cat. A/j): 140 g/l (2007) / 140 g/l (2010). This product contains max 47 g/l VOC.

*Our information is based on laboratory tests and is considered a guide in connection with choice of product and working method. As your working conditions are beyond our control, we do not assume any responsibility for the results. There are no express or implied warranties, including warranties of merchantability and/or fitness for a particular purpose. Buyers' remedies are limited to replacement or refund of the purchase price. Manufacturer assumes no liability for injuries, incidental or consequential damages. User shall determine suitability of product for intended use.*

*The information and recommendations in this data sheet are guidelines for application and are not to be construed as a guarantee. In all cases it is the responsibility of the user to determine if the product is suitable for the purpose, and complete a successful application. Synteko can only guarantee the delivered product. If the user is in doubt we would recommend a preliminary onsite test. Please ensure you have read and understood all information on the labels and in the safety data sheets before using this product. This data sheet*

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